



Datasheet
Flow-c Anesthesia Machine
System version 4.5

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Flow-c Anesthesia Machine

Technical specifications

Gas volumes, flows and leakages associated with the breathing system are stated in the technical specifications and adhere to BTPS reference conditions. (Body temperature, ambient pressure, Saturated).

All gas concentration readings are normally referenced to dry gas conditions, ambient room temperature and atmospheric pressure (ATPD).

The condition for measured inlet gas pressures and flows is STPD (Standard Temperature and Pressure Dry); 20 °C, standard pressure at 101.3 kPa and 0 % relative humidity (dry).

Weight and dimensions

Base system weight (out of the box weight)	113 kg (249 lbs)
System nominal weight *	134 kg (295 lbs)
* Equipped with control panel, patient cassette, one full vaporizer, one CO ₂ absorber.	
System max weight including maximum load	239 kg (527 lbs)
Dimensions of base plate	697 × 863 mm (27.4" × 34.0")
Drawers	1
Vertical rail	4
Wheels	Four wheels (diameter 125 mm/4.9")
Working surface/writing table	380 mm × 480 mm (15.0" × 18.9")
Reading lamp	Adjustable LED light integrated into the shelf tower.

Display

Type	LED touch screen, complete with 11 membrane switches and one rotary knob
Size	432 mm × 295 mm (17.0" × 11.6")
Placement	Attached to display arm
Viewing area	15"
Waveforms	Up to 6 waveforms, user configurable
Trends	<ul style="list-style-type: none">• Graphic display, 1 to 24 hour resolution• Numeric display, 1 to 60 minute resolution

Essential performance (term defined in IEC 60601-1)

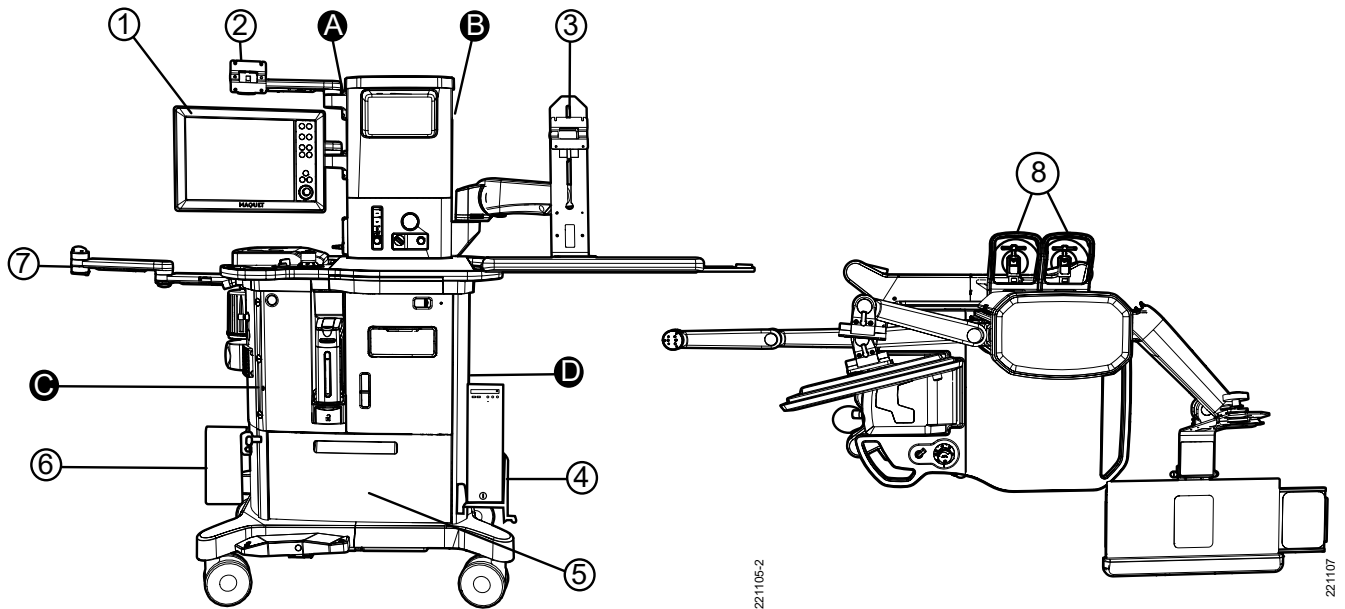
- Oxygen flow under all conditions except the failure of the oxygen supply or generation of a clinical and/or technical alarm.
- Delivery of a non-hypoxic gas mixture to the patient or generation of a clinical and/or technical alarm.
- Non-delivery of excessive concentrations of a volatile anesthetic agent or generation of a clinical alarm.
- Airway pressure monitoring and associated clinical alarms (Ppeak, PEEP).
- Gas measurement accuracy (for Isoflurane, Desflurane, Sevoflurane, CO₂, N₂O, O₂) and generation of gas measurement associated clinical alarms or generation of a technical alarm.
- Delivery of ventilation at the patient connection port within the alarm limits set by the operator or generation of a clinical or technical alarm.

Environment

Environment	Operating conditions	Non-operating conditions
Ambient temperature	+15 °C to +35 °C (+60 °F to +95 °F) (Desflurane: +15 °C to +30 °C, +60 °F to +85 °F)	-25 °C to +60 °C (-15 °F to +140 °F)
CO ₂ absorber	15 °C to 35 °C (60 °F to 95 °F)	0 °C to 35 °C (32 °F to 95 °F)
Storage at higher temperatures can result in reduced efficiency and service life due to moisture loss. When correctly stored, canisters will maintain absorption capacity for a period of two years.		
Battery	+15 °C to +35 °C (+60 °F to +95 °F)	+5 °C to +40 °C (+40 °F to +104 °F)
When the system is disconnected from a mains power supply, a fully charged battery can be stored in the anesthesia system for up to six weeks at temperatures between +5 °C and +40 °C (+40 °F and +105 °F). At temperatures between +50 °C and +60 °C (+125 °F and +140 °F) storage time is one week. If these limits are exceeded, battery performance can no longer be guaranteed.		
Relative humidity (non-condensing)	15% to 95%	<95%
Atmospheric pressure	700 hPa–1060 hPa	470 hPa–1060 hPa

Maximum weight, number, and position of accessories

- Accessories must be installed according to any installation and safety guidelines given in the accessories installation instruction. Additional local, regional, and/or national guidelines related to occupational safety may apply.
- The following illustrations show a typical configuration. The setup given in the table has been verified by the manufacturer. The manufacturer assumes no responsibility for other configurations.
- The functionality of the system is extended by installing accessory carriers with appropriate accessories using the vertical rails.



Ref.no	Accessory carrier	Accessory	Rail	Max. load
1	GCX arm with VESA interface	Control panel	A, B	
2	<ul style="list-style-type: none"> GCX arm with VESA interface Monitor arm slide-in plate Monitor arm 2 pin 	Patient monitor	A, B	12.5 kg (27.5 lbs)
3	Height adjustable arm VESA	PDMS system	B	13.6 kg (30.0 lbs)
Remark: Installed in lowest rail position. Requires Extra mains power outlet option.				
4	CPU mounting	CPU	D	18.2 kg (40.1 lbs)
5	N/A	Drawer with load	N/A	10 kg (22.0 lbs)
Remark: Incl. vaporizer, etc.				
6	<ul style="list-style-type: none"> Horizontal short rail DIN Horizontal short rail Duoflex 	Suction container	C, D	3 kg (6.6 lbs)
7	Equipment arm	<ul style="list-style-type: none"> Downward pole short Upward pole short Quad hook for cable management Parameter box 	C	7.5 kg (16.5 lbs)
8	<ul style="list-style-type: none"> Backup gas rack O₂ Pin index Backup gas rack Air Pin index Backup gas rack N₂O Pin index 	Backup gas cylinders	N/A	7 kg (15.4 lbs)/cylinder
Accessory			Equipment weight	Max load
Additional writing table			4.5 kg (9.9 lbs)	5 kg (11.0 lbs)
GCX arm with VESA interface Monitor arm slide-in plate Monitor arm 2 pin			2 kg (4.4 lbs)	12.5 kg (27.5 lbs)
Equipment arm			3 kg (6.6 lbs)	7.5 kg (16.5 lbs)
CPU mounting			2.5 kg (5.5 lbs)	18.2 kg (40.1 lbs)
Height adjustable arm VESA			10 kg (22.0 lbs)	13.6 kg (30.0 lbs)

Standards – safety and functionality

Safety	IEC 60601-1:2005 + A1:2012 IEC 60601-1-2:2014 IEC 60601-1-8:2006 + A1:2012 ISO 80601-2-13:2011 + A1:2015 IEC 62304:2006 + Cor1:2008 + A1:2015 ISO 5360:2016
Electromagnetic compatibility	IEC 60601-1-2:2014 Refer to Electromagnetic Compatibility, Flow-c Anesthesia System
Respiratory gas monitoring	ISO 80601-2-55:2011
Anesthetic gas delivery	ISO 80601-2-13:2011 + A1:2015
Usability	IEC 62366-1:2015
Cleaning	IEC 60601-1:2005 + A1:2012 ISO 80601-2-13:2011 + A1:2015

Classification according to IEC 60601-1:

Class I equipment According to the type of protection against electrical shock

Type B equipment According to the degree of protection against electrical shock

Continuous operation According to the mode of operation

Classification according to EU Medical Directive 93/42/EEC:

The anesthesia system is classified as IIb

Classification according to IEC 60529:

Ingress Protection	IP21	Valid when the patient cassette is in place and the patient cassette lid is closed. Make sure any fluid has been wiped from the connections in the vaporizer slots before connecting a vaporizer.
IP number	First digit – Solids	Second digit – Liquids
IP21	Protected against solid foreign objects of 12.5 mm diameter and greater.	Protected against vertically falling water drops.

Power supply

Mains power

Mains power	100–240 V, AC 50–60 Hz (without auxiliary power outlets) 100–120 V, 220–240 V, AC 50–60 Hz (with auxiliary power outlets)
Power consumption	300 VA (auxiliary power outlets not included) 1500 VA (maximum auxiliary configuration)

Battery

Type	Sealed acid-lead rechargeable
Capacity	18 Ah
Operating time	Approx. 90 minutes
Charging time	Approx. 6 hours

Auxiliary power outlets

All auxiliary power outlets are connected to an isolation transformer.
Voltage depends on mains power supply.

Voltage	Type of electrical outlet	Max load total	Max load from each outlet
220–240 V	4 × IEC	• 5 A	• 5 A
	• 4 × CEE 7/3 (EU)	• 5 A	• 2 A
	• 4 × BS 1363 (UK)	• 5 A	• 2 A
100–120 V	• 4 × IEC	• 10 A	• 10 A
	• 4 × CEE 7/3 (EU)	• 10 A	• 4 A
	• 4 × BS 1363 (UK)	• 10 A	• 4 A
	• 4 × NEMA 5-15R (US)	• 10 A	• 4 A

Gas supply

All gases and anesthetic agents must conform to the European and American Pharmacopeia.

Central gas

Supply pressure:	<ul style="list-style-type: none"> • 250–600 kPa (2.5–6.0 bar, 36–87 psi) * • 250–600 kPa (2.5–6.0 bar, 36–87 psi) ** • 250–600 kPa (2.5–6.0 bar, 36–87 psi)
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Hospital central gas supply must be able to deliver a flow of at least 60 l/min at a supply pressure of 280 kPa (2.8 bar, 41 psi)

Connection standards	AGA DISS NIST French standard British standard
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Maximum levels	<table border="0"> <tr> <td>Air</td> <td>O₂</td> </tr> <tr> <td>• H₂O <7 g/m³</td> <td>• H₂O <20 mg/m³</td> </tr> <tr> <td>• Oil <0.5 mg/m³</td> <td></td> </tr> <tr> <td>• Chlorine must not be detectable</td> <td></td> </tr> </table>	Air	O ₂	• H ₂ O <7 g/m ³	• H ₂ O <20 mg/m ³	• Oil <0.5 mg/m ³		• Chlorine must not be detectable	
Air	O ₂								
• H ₂ O <7 g/m ³	• H ₂ O <20 mg/m ³								
• Oil <0.5 mg/m ³									
• Chlorine must not be detectable									

If the compressed air is generated by a liquid ring compressor there is a potential risk of chlorine in the supplied air.

Maximum inlet gas temperature	<35 °C (<95 °F)
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External vacuum source pressure	-0.9 to -0.6 bar (-90 to -60 kPa)
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Backup gas

Cylinder connection standards	<ul style="list-style-type: none"> • Pin index safety system (PISS) • DIN
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DIN connections	6, 9, 12, 13
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Backup gas rack, excluding valves	
Size	655 mm × 140 mm (25.8" × 5.5") (H × Ø)
Weight	Max 7 kg per cylinder, including gas.

Cylinder configuration	Max. two cylinders and only one of each <ul style="list-style-type: none"> • O₂ • Air • N₂O
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Cylinder pressure	<ul style="list-style-type: none"> • O₂ • Air • N₂O
	Max. 20,000 kPa (200 bar, 2900 psi) Max. 20,000 kPa (200 bar, 2900 psi) Max. 8,000 kPa (80 bar, 1160 psi)

Pressure measurement	Electronically measured cylinder pressure.
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Cylinder safety valve opening pressure	
• O ₂	650 kPa (6.5 bar, 94 psi)
• Air	650 kPa (6.5 bar, 94 psi)
• N ₂ O	650 kPa (6.5 bar, 94 psi)

* The auxiliary O₂ device will not meet specified performance if the supply pressure is less than 300 kPa (3 bar, 44 psi).

** The Venturi vacuum ejector pump will not meet specified performance if the supply pressure is less than 300 kPa (3 bar, 44 psi).

Suction unit

Type	High vacuum/high flow rate
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Vacuum ejector pump – Venturi

Compressed air consumption (Suction unit)	50–90 NI/min* at a supply pressure equivalent to patient suction supply pressure (Air).
Max free flow (suction flow)	28 NI/min
Max. vacuum (suction)**	-0.9 to -0.6 bar (-90 to -60 kPa), at a supply pressure equivalent to patient suction supply pressure (Air).

External vacuum source – Medical vacuum system

External vacuum source pressure	-0.9 to -0.6 bar (-90 to -60 kPa)
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* Normal liter (NI) – volume of gas given ambient conditions, for example current atmospheric pressure.

** Max. vacuum varies as a function of atmospheric pressure and supply pressure. Highest performance is obtained at sea level when the supply pressure is approx. 4 bar. Performance decreases with increased altitude.

Anesthetic Gas Scavenging System (AGSS)

Type	Passive system (including a flow indicator) integrated into the system
Scavenging flow	Minimum 25 l/min (STPD), or 10 l/min (STPD) over the set minute volume, whichever is greater.
Outlet connections	<ul style="list-style-type: none"> • 30 mm ISO taper • DISS EVAC • 12.7 mm/½" in hose Barb • 25 mm/1" Barb • AGA EVAC • WAGD-to-Vacuum connector • 22 mm out. diam. connector and 22 mm int. diam. connection tube

Fresh gas flow

Gas mix	Air/O ₂ O ₂ /N ₂ O	Electronic Servo controlled Electronic Servo controlled
Fresh gas flow range	<ul style="list-style-type: none"> • MAN = 0.1–20 l/min • AUTO = 0.1–20 l/min (FGF delivery depending on set MV) • AFGO = 1.0–20 l/min 	
Fresh gas O ₂ /Air Flow (numerical/bargraph)	Selectable	
Fresh gas O ₂ /N ₂ O Flow (numerical/bargraph)	Selectable	
O ₂ concentration accuracy in the fresh gas:		
<ul style="list-style-type: none"> • Air/O₂ (21%–100%) • O₂/N₂O (28%–100%) 	<ul style="list-style-type: none"> • Fresh gas flow 0.3–20 l/min: ±5% • Fresh gas flow 0.3–20 l/min: ±5% 	<ul style="list-style-type: none"> • Fresh gas flow <0.3 l/min: ±20%* • Fresh gas flow <0.3 l/min: ±20% **
Setting resolution, O ₂	1%	
Setting resolution, Flow	0.1 l/min	
O ₂ Flush	<ul style="list-style-type: none"> • Approximately 56 l/min • 2 cmH₂O expiratory resistance when APL is set to SP 	

Auxiliary O₂

Auxiliary O ₂ flow range	0–15 l/min***
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* Specification valid in typical clinical range for minimal flow anesthesia: Respiratory Rate 5–35 breaths/min, Tidal Volume 100–700 ml, Minute Volume <10 l/min, Pressure 5–40 cmH₂O, Set O₂ 50–100%.

** Specification valid in typical clinical range for minimal flow anesthesia: Respiratory Rate 5–35 breaths/min, Tidal Volume 100–700 ml, Minute Volume <10 l/min, Pressure 5–40 cmH₂O, Set O₂ 50–100%.

*** The apparent gas flow will increase if the ambient pressure decreases.

Breathing system

Type	Circle system with volume reflector	
System volume (incl. absorber, without patient tubings and manual breathing bag)	Approx. 2.7 l	
Maximum volume allowed for patient tubings and optional equipment forming part of the circle system	3000 ml	
The patient circuit configurations are intended to provide the following range of inspired tidal volumes	<ul style="list-style-type: none"> • Adult: 22 mm tubing, Tidal Volumes 100–2000 ml. • Infant: 15 mm tubing, Tidal Volumes 25–350 ml. • Infant: 10–12 mm tubing, Tidal Volumes 5–100 ml * <p>* VC: 20–100 ml, PC: 5–100 ml</p>	
Drive gas	O ₂	
CO ₂ absorber	Volume Absorbent material	Approx. 0.7 l Sofnolime™
Patient tube connections	22/15 mm ISO cone	
Type of material (breathing circuit system)	<ul style="list-style-type: none"> • PPSU (Polyphenylsulphone) • SBC (Styrene-butadiene copolymer) • PP (Polypropylene) 	
System compliance (volume of gas lost due to internal compliance – manual mode only)	Approx. 3 ml/cmH ₂ O, i.e. 90 ml at a pressure of 30 cmH ₂ O	
Inspiratory/expiratory flow resistance of the system (the figures here apply to the breathing tubes recommended by the manufacturer)	<ul style="list-style-type: none"> • 10 mm breathing circuits (including Y-piece): <ul style="list-style-type: none"> – <2.8 cmH₂O at a flow of 2.5 l/min – <5.5 cmH₂O at a flow of 15 l/min • 15 mm breathing circuits (including Y-piece): <ul style="list-style-type: none"> – <1.3 cmH₂O at a flow of 2.5 l/min – <2.1 cmH₂O at a flow of 15 l/min – <4.4 cmH₂O at a flow of 30 l/min • 22 mm breathing circuits (including Y-piece): <ul style="list-style-type: none"> – <1.1 cmH₂O at a flow of 2.5 l/min – <2.0 cmH₂O at a flow of 15 l/min – <3.7 cmH₂O at a flow of 30 l/min – <6.0 cmH₂O at a flow of 60 l/min 	

Manual ventilation

Electronic APL valve	Spontaneous breathing (SP) and adjustable pressure up to 80 cmH ₂ O
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AFGO – Additional Fresh Gas Outlet (option)

Type	<ul style="list-style-type: none"> • 22 mm coaxial/15 mm conical outlet connections • Pneumatic powered SW controlled (from control panel)
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Emergency backup ventilation

Emergency APL valve	SP–80 cmH ₂ O, SP = 2 cmH ₂ O
O ₂ emergency flow	0–10 l/min

Breathing circuits and accessories

Note that the table applies to the breathing circuits recommended by the manufacturer.

Compliance	<ul style="list-style-type: none"> • 10 mm breathing circuits: <math><0.4\text{ ml/cmH}_2\text{O}</math> • 15 mm breathing circuits: <math><0.7\text{ ml/cmH}_2\text{O}</math> • 22 mm breathing circuits: <math><1.8\text{ ml/cmH}_2\text{O}</math>
Internal volume	<ul style="list-style-type: none"> • 10 mm breathing circuits: 0.4 l • 15 mm breathing circuits: 0.7 l • 22 mm breathing circuits: 1.8 l
Flow resistance in each limb including Y-piece	<ul style="list-style-type: none"> • 10 mm breathing circuits: <ul style="list-style-type: none"> – At 2.5 l/min: <math><3.0\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 15 l/min: <math><6.0\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 30 l/min: <math><10\text{ cmH}_2\text{O}/(\text{l/s})</math> (30 l/min not applicable for intended patient tidal volume range) • 15 mm breathing circuits: <ul style="list-style-type: none"> – At 2.5 l/min: <math><1.5\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 15 l/min: <math><1.5\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 30 l/min: <math><2\text{ cmH}_2\text{O}/(\text{l/s})</math> • 22 mm breathing circuits: <ul style="list-style-type: none"> – At 2.5 l/min: <math><0.5\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 15 l/min: <math><0.7\text{ cmH}_2\text{O}/(\text{l/s})</math> – At 30 l/min: <math><1.0\text{ cmH}_2\text{O}/(\text{l/s})</math>
Flow resistance for angled adapter	<ul style="list-style-type: none"> • At 2.5 l/min: <math><0.2\text{ cmH}_2\text{O}/(\text{l/s})</math> • At 15 l/min: <math><0.6\text{ cmH}_2\text{O}/(\text{l/s})</math> • At 30 l/min: <math><1.0\text{ cmH}_2\text{O}/(\text{l/s})</math>
• Flow resistance for 22 mm joint adapter	<ul style="list-style-type: none"> • At 2.5 l/min: <math><0.2\text{ cmH}_2\text{O}/(\text{l/s})</math> • At 15 l/min: <math><0.2\text{ cmH}_2\text{O}/(\text{l/s})</math> • At 30 l/min: <math><0.2\text{ cmH}_2\text{O}/(\text{l/s})</math>

Ventilator

Type	Pneumatic powered Servo controlled
Patient range	Neonatal to Adult
Ventilation modes	<ul style="list-style-type: none"> • Manual/Bag • Additional Fresh Gas Outlet (AFGO, option) • Volume Control (VC) • Pressure Control (PC, option) • Pressure Support (PS, option) • Pressure Regulated Volume Control (PRVC, option) • Synchronized Intermittent Mandatory Ventilation (SIMV, option) • Low VT ventilation (option) • High performance ventilation (option)
Tidal volume range (volume controlled modes)	20–350 ml, $\pm 10\%$ or 10 ml, whichever is greater * 50–1600 ml, $\pm 10\%$ or 10 ml, whichever is greater 50–2000 ml, $\pm 10\%$ or 10 ml, whichever is greater **
Tidal volume setting range	Infant range: <ul style="list-style-type: none"> • 20–350 ml, resolution 1 ml * • 50–350 ml, resolution 1 ml Adult range: <ul style="list-style-type: none"> • 100–1600 ml, resolution 10 ml • 100–2000 ml, resolution 10 ml **
Minute volume setting range	Infant range: 0.3–20 l/min Adult range: 0.5–60 l/min
Inspiratory pressure (pressure controlled modes)	<ul style="list-style-type: none"> • 0–80 cmH₂O $\pm 15\%$ or ± 2 cmH₂O, whichever is greater • 0–120 cmH₂O $\pm 15\%$ or ± 2 cmH₂O, whichever is greater **
Inspiratory pressure setting range	Infant range: <ul style="list-style-type: none"> • 0–80 cmH₂O, resolution 1 cmH₂O Adult range: <ul style="list-style-type: none"> • 0–80 cmH₂O, resolution 1 cmH₂O • 0–120 cmH₂O, resolution 1 cmH₂O **
Compressible volume compensation	Yes
Inspiratory flow	200 l/min (3.3 l/s)
Breathing frequency	4–100 ± 1 breaths/minute
I:E (VC, PC)	1:10–4:1
PEEP	0–50 cmH ₂ O
Trigger	Flow/Pressure
Inspiratory pause (VC)	0 to 30% or 0–1.5 s

* Option Low VT ventilation is required.

** Option High performance ventilation is required.

Respiratory monitoring

Administered breaths	1–100 ±1 breaths/minute
Loops	Flow–Volume Volume–Pressure
Lung characteristics	Airway resistance (R _{dyn}) Compliance (C _{dyn}) Elastance (E _{dyn})
Inspiratory Minute Volume	0.3–60 l/min
Accuracy Insp. Minute Volume	±15% or ±15 ml multiplied by the breathing frequency, whichever is greater
Expiratory Minute Volume	0.3–60 l/min
Accuracy Exp. Minute Volume	±15% or ±10 ml multiplied by the breathing frequency, whichever is greater
Inspiratory Tidal Volume	5–2000 ml
Accuracy Insp. Tidal Volume	±4 ml (5–20 ml range) * ±15% or 15 ml, whichever is greater (20–2000 ml range) * Accuracy valid for O ₂ /Air gas mix, O ₂ concentration at 60%, RR at 30 and I:E ≥1:2
Expiratory Tidal Volume	5–2000 ml
Accuracy Exp. Tidal Volume	+7/-4 ml (5–20 ml range) * ±15% or 10 ml, whichever is greater (20–2000 ml range) * Accuracy valid for O ₂ /Air gas mix, O ₂ concentration at 60%, RR at 30 and I:E ≥1:2
Mean Airway Pressure	0–100 cmH ₂ O
Peak Airway Pressure	0–140 cmH ₂ O
End Expiratory Airway Pressure	-40–100 cmH ₂ O
Airway Pressure	-30–140 cmH ₂ O
Airway pressure accuracy (applicable to all pressure measurements)	±5% or ±2 cmH ₂ O, whichever is greater

Alarms

Expiratory Minute Volume: High	0.5–60 l/min
Expiratory Minute Volume: Low	0.01–40 l/min
Excessive leakage	The difference between the maximum and minimum pressures during inspiration is too low
Airway pressure: High	10–120 cmH ₂ O
Continuous APL pressure (manual mode only)	Activated when the measured airway pressure exceeds predefined values for more than 15 seconds. Predefined values depend on current APL setting.
High continuous pressure (automatic mode only)	Airway pressure is constant above set PEEP level +15 cmH ₂ O more than 15 seconds
Negative airway pressure	Measured airway pressure is below -10 cmH ₂ O for more than one second
Regulated Pressure Limited (PRVC mode only)	Permissible pressure limits pre-set tidal volume
PEEP: High	0–55 cmH ₂ O
PEEP: Low	0–47 cmH ₂ O
Respiratory Rate: High	1–140 B/min and OFF
Respiratory rate: Low	1–140 B/min and OFF
Apnea	5–45 s and OFF
Long apnea (manual mode only)	Infant: No breath detection for up to 60 s Adult: No breath detection for up to 120 s
Check breathing circuit	Activated when inspiratory and expiratory pressures fail to meet preset requirements because of blocked or disconnected tubing
Limited battery capacity	Less than 18 minutes left of battery operation
No battery capacity	Less than 3 minutes left of battery operation
Water trap missing/Replace water trap	The gas analyzer has detected that a water trap replacement is needed
Gas alarms	
FiO ₂ : High	23–99% and OFF
FiO ₂ : Low	18–99%
EtO ₂ : High	13–99% and OFF
EtO ₂ : Low	10–99% and OFF
FiCO ₂ : High	0.1–10%
EtCO ₂ : High	0.1–10%
EtCO ₂ : Low	0.1–9.9% and OFF
FiAA: High	<ul style="list-style-type: none"> • 0.1–5.0% and OFF (ISO) • 0.1–8.0% and OFF (SEV) • 0.1–18% and OFF (DES)
FiAA: Low	<ul style="list-style-type: none"> • 0.1–5.0% and OFF (ISO) • 0.1–8.0% and OFF (SEV) • 0.1–18% and OFF (DES)
EtAA: High	<ul style="list-style-type: none"> • 0.1–5.0% and OFF (ISO) • 0.1–8.0% and OFF (SEV) • 0.1–18% and OFF (DES)
EtAA: Low	<ul style="list-style-type: none"> • 0.1–4.0% and OFF (ISO) • 0.1–6.0% and OFF (SEV) • 0.1–12% and OFF (DES)
Agent mixture: MAC >3	The MAC ₄₀ of the secondary agent is ≥0.6 and the total MAC ₄₀ value is ≥3

Alarms (continued)

Agent mixture	The second agent is MAC ≥ 0.6 and the total MAC value is < 3
High continuous MAC	Measured MAC exceeds time limit: <ul style="list-style-type: none"> • MAC > 2.2; from starting a new case, until 15 minutes after the first vaporizer activation. • MAC > 1.8 otherwise
FiN ₂ O: High	Inspiratory N ₂ O gas supply $> 80\%$
Occlusion in sampling line	Detected occlusion reported from Y-piece gas analyzer

Vaporizer

Agents	Isoflurane, Sevoflurane and Desflurane	
Type	Electronic Injector	
Weight (full)	Approx. 3.2 kg (7.1 lbs)	
Dimensions	70 × 215 × 178 mm (2.8" × 8.5" × 7.0")	
Agent capacity	300 ml	
Residual capacity	30 ml (triggering the low level alarm)	
Setting range	Isoflurane Sevoflurane Desflurane	0, 0.3–5%, OFF 0, 0.3–8%, OFF 0, 1.0–18%, OFF
Accuracy	$\pm 15\%$ of set value or $\pm 5\%$ of maximum possible user setting (whichever is greater)	
Filling system	Isoflurane Sevoflurane Desflurane	<ul style="list-style-type: none"> • Maquet filling adapter • Quik Fil[®], Maquet filling adapter and SAFE-T-SEAL filling adapter attached to anesthetic agent bottle • SAFE-FIL[™]
Emptying system	Maquet drain adapter for SAFE-T-SEAL vaporizer	
Vaporizer filling speed	Approx. 4 ml/s	
Tank liquid level	Optical and electronic	

Gas analyzer

Measuring technology	O ₂ Agents, CO ₂ , N ₂ O	Paramagnetic sensor IR sensor
Warm-up time	ISO standard accuracy Full accuracy	Within 60 s Within 10 minutes
Sampling flow and tolerance	225 ml/min ±10% (Return to circuit), BTPS condition	
Sampling line	Length: 2.0 m 2.5 m 3.5 m 4.5 m	Inner diameter: 1.3 mm 1.5 mm 1.5 mm 1.5 mm

Measured parameters

Resp. rate	2–100 breaths/minute	
Respiration rate measurement accuracy	<60 breaths/minute >60 breaths/minute	±1 breath/minute Unspecified
Inspiratory and End-Tidal O ₂ Concentration	Yes	
Inspiratory and End-Tidal CO ₂ Concentration	Yes	
Inspiratory and End-Tidal N ₂ O Concentration	Yes	
Inspiratory and End-Tidal Agent Concentration	Yes	

Gas measurement accuracy	Gas conc.	Accuracy [%ABS]	Interference	[%ABS]
O ₂	0–25%	±1	N ₂ O	0.2
	25–80%	±2	CO ₂	0.2
	80–100%	±3	Any agent	1.0
N ₂ O	0–20%	±2	CO ₂	0.1
	0–40%	±3	O ₂	0.1
	40–80%	±5	Any agent	0.1
CO ₂	0–1%	±0.3	N ₂ O	0.1
	1–5%	±0.2	O ₂	0.1
	5–7%	±0.3	Any agent	0.3
	7–10%	±0.5		
	>10%	Unspecified		
Isoflurane	0–1%	±0.15	CO ₂	0
	1–5%	±0.2	N ₂ O	0.1
	>5%	Unspecified	O ₂	0.1
			2nd agent	0.2
Sevoflurane	0–1%	±0.15	CO ₂	0
	1–5%	±0.2	N ₂ O	0.1
	5–8%	±0.4	O ₂	0.1
	>8%	Unspecified	2nd agent	0.2
Desflurane	0–1%	±0.15	CO ₂	0
	1–5%	±0.2	N ₂ O	0.1
	5–10%	±0.4	O ₂	0.1
	10–15%	±0.6	2nd agent	0.2
	15–18%	±1.0		
	>18%	Unspecified		
Drift of measurement accuracy	The accuracy includes stability and effects of device drift during operation between calibrations.			

- The respiration rate limit for accurately measured end-tidal values is <60 breaths/minute for I:E = 1:1, <40 breaths/minute for I:E = 1:2 and <30 breaths/minute for I:E = 1:3.
- The accuracy of the gas measurements may be affected if the Ethanol concentration is higher than 0.1%, the Methane concentration is higher than 1% or the Acetone concentration is higher than 1%.
- The partial pressure and the percentage volume of CO₂, N₂O, O₂ and anesthetic agent depend on the amount of water vapor in the breathing gas. A partial H₂O pressure of 11 cmH₂O is automatically compensated for by the analyzer. Higher H₂O partial pressures will further dilute the gas sample; at 30 cmH₂O the general error of all measured gases is -2%.

External communication

	Quantity	Type	Description
Serial ports	2	RS232	FCI (Flow Communication Interface) protocol
USB	2	USB 1.1	<ul style="list-style-type: none">• One port for communication• One port for power supply
Video out	1	VGA	Interface for slave monitor
Ethernet	1	RJ45	Network connection for use with Remote service

Ordering information

Flow-c Anesthesia Machine and accessories:
See separate information in "System flowchart, Flow-c", Order no MX-7182.

Notes



Flow-c may be pending regulatory approvals to be marketed in your country. Contact your Getinge representative for more information. This document is intended to provide information to an international audience outside of the US.

Getinge is a global provider of innovative solutions for operating rooms, intensive care units, sterilization departments and for life science companies and institutions. Based on our firsthand experience and close partnerships with clinical experts, healthcare professionals and medtech specialists, we are improving the everyday life for people—today and tomorrow.

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