

Flow-c Anesthesia Machine System version 4.7

Datasheet



Contents

Ted	chnical specifications	. 3
	Weight and dimensions	
	Display	.3
	Essential performance (term defined in IEC 60601-1)	.4
	Environment	.4
	Maximum weight, number, and position of accessories	.4
	Standards — safety and functionality	.6
	Power supply	.7
	Gas supply	.8
	Suction unit	.9
	Anesthetic Gas Scavenging System (AGSS)	.9
	Fresh gas flow	.9
	Breathing system	10
	Breathing circuits and accessories	11
	Ventilator	12
	Respiratory monitoring	13
	Alarms	-15
	Vaporizer	15
	Gas analyzer	-17
	External communication	17
Or	dering information	17
	mensional drawings	
-11	1101131011a1 ulawii1g3	-10

2

Flow-c Anesthesia Machine

Technical specifications

Gas volumes, flows and leakages associated with the breathing system are stated in the technical specifications and adhere to BTPS reference conditions. (Body Temperature, Ambient Pressure, Saturated).

All gas concentration readings are normally referenced to dry gas conditions, ambient room temperature and atmospheric pressure (ATPD).

The condition for measured inlet gas pressures and flows is STPD (Standard Temperature and Pressure Dry); 20°C, standard pressure at 101.3 kPa and 0 % relative humidity (dry).

Weight and dimensions

Base system weight (out of the box weight)	249 lbs. (20 kg)
System nominal weight*	1295 lbs. (34 kg)

 $^{^{\}star}$ Equipped with control panel, patient cassette, one full vaporizer, one CO $_2$ absorber.

System max weight including maximum load	595 lbs. (270 kg)
Dimensions of base plate	27.4" x 34.0" (697 x 863 mm)
Drawers	1
Vertical rail	4
Wheels	Four wheels (diameter 4.9"/125 mm)
Working surface/writing table	15.0" x 18.9" (380 x 480 mm)
Reading lamp	Adjustable LED light integrated into the shelf tower.

Display

Туре	LED touch screen, complete with 11 membrane switches and one rotary knob
Size	17.0" x 11.6" (432 x 295 mm)
Placement	Attached to display arm
Viewing area	15"
Waveforms	Up to 6 waveforms, user configurable
Trends	 Graphic display, 1 to 24 hour resolution Numeric display, 1 to 60 minute resolution

3

Essential performance (term defined in IEC 60601-1)

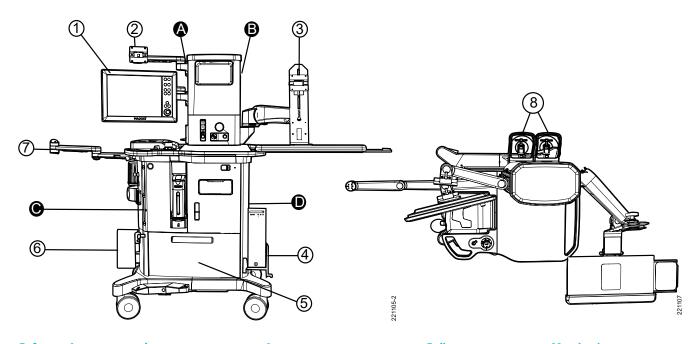
- Oxygen flow under all conditions except the failure of the oxygen supply or generation of a clinical and/or technical alarm.
- Delivery of a non-hypoxic gas mixture to the patient or generation of a clinical and/or technical alarm.
- Non-delivery of excessive concentrations of a volatile anesthetic agent or generation of a clinical alarm.
- Airway pressure monitoring and associated clinical alarms (Ppeak, PEEP).
- Gas measurement accuracy (for Isoflurane, Desflurane, Sevoflurane, CO₂, N₂O, O₂)
 and generation of gas measurement associated clinical alarms or generation of a
 technical alarm.
- Delivery of ventilation at the patient connection port within the alarm limits set by the operator or generation of a clinical or technical alarm.

Environment

Envir	onment	Operating conditions	Non-operating conditions
Ambie	ent temperature	+60°F to +95°F (+15°C to +35°C) (Desflurane: +60°F to +85°F, +15°C to +30°C)	-15°F to +140°F (-25°C to +60°C)
CO ₂ a	bsorber	60°F to 95°F (15 °C to 35 °C)	32°F to 95°F (0 C to 35°C)
Storage at higher temperatures can result in reduced efficiency and service life due to moisture loss. When correctly stored, canisters will maintain absorption capacity for a period of two years.			
Batte	ry	+60°F to +95°F (+15°C to +35°C)	+40°F to +104°F (+5°C to +40°C)
When the system is disconnected from a mains power supply, a fully charged battery can be stored in the anesthe system for up to six weeks at temperatures between +40°F and +105°F (+5°C and +40°C). At temperatures between +125°F and +140°F (+50°C and +60°C) storage time is one week. If these limits are exceed battery performance can no longer be guaranteed.		d +40°C).	
	ive humidity condensing)	15% to 95%	<95%
Atmo	spheric pressure	700 hPa-1060 hPa	470 hPa-1060 hPa

Maximum weight, number, and position of accessories

- Accessories must be installed according to any installation and safety guidelines given in the accessories installation instruction. Additional local, regional, and/or national guidelines related to occupational safety may apply.
- The following illustrations show a typical configuration. The setup given in the table has been verified by the manufacturer. The manufacturer assumes no responsibility for other configurations.
- The functionality of the system is extended by installing accessory carriers with appropriate accessories using the vertical rails.



Ref.no	Accessory carrier	Accessory	Rail	Max. load
1	Control panel arm	Control panel	А, В	
2	GCX arm with VESA interfaceMonitor arm slide-in plateMonitor arm 2 pin	Patient monitor	А, В	27.5 lbs. (12.5 kg)
3	Height adjustable arm VESA	PDMS system	В	30.0 lbs. (13.6 kg)
	Remark: Installed in lowest rail position. Requires B	Extra mains power outlet option.		
4	 CPU mounting small* CPU mounting large[†] 	• CPU • CPU	• D • D	24.9 lbs. (11.3 kg) 40.1 lbs. (18.2 kg)
	* CPU width/max.height/ max. depth: 3.0-4.9/14.0/1 † CPU width/max.height/ max. depth: 4.9-7.0/18.0/1			
5	N/A	Drawer with load	N/A	22.0 lbs. (10 kg)
	Remark: Incl. vaporizer, etc.			
6	 Horizontal short rail DIN Horizontal short rail Duoflex	Suction container	C, D	6.6 lbs. (3 kg)
7	Equipment arm	 Downward pole short Upward pole short Quad hook for cable management Parameter box 	С	16.5 lbs. (7.5 kg)
8	 Backup gas rack O₂ Pin index Backup gas rack Air Pin index Backup gas rack N₂O Pin index 	Backup gas cylinders	N/A	15.4 lbs. (7 kg)/cylinder

Accessory	Equipment weight	Max load
Additional writing table	9.9 lbs. (4.5 kg)	11.0 lbs. (5 kg)
GCX arm with VESA interface Monitor arm slide-in plate Monitor arm 2 pin	4.4 lbs. (2 kg)	27.5 lbs. (12.5 kg)
Equipment arm	6.6 lbs. (3 kg)	16.5 lbs. (7.5 kg)
CPU mounting	5.5 lbs. (2.5 kg)	40.1 lbs. (18.2 kg)
Height adjustable arm VESA	22.0 lbs. (10 kg)	30.0 lbs. (13.6 kg)

Standards — safety and functionality

Safety	IEC 60601-1:2005 + A1:2012 IEC 60601-1-2:2014 IEC 60601-1-8:2006 + A1:2012 ISO 80601-2-13:2011 + A1:2015 IEC 62304:2006 + Cor1:2008 + A1:2015 ISO 5360:2016	
Electromagnetic compatibility	IEC 60601-1-2:2014 Refer to Electromagnetic Compatibility, Flow-c Anesthesia System	
Respiratory gas monitoring	ISO 80601-2-55:2011	
Anesthetic gas delivery	ISO 80601-2-13:2011 + A1:2015	
Usability	IEC 62366-1:2015	
Cleaning	IEC 60601-1:2005 + A1:2012 ISO 80601-2-13:2011 + A1:2015	
Classification according to IEC 60601-1:		
Class I equipment	According to the type of protection against electrical shock	
Type B equipment	According to the degree of protection against lectrical shock	
Continuous operation	According to the mode of operation	
Classification association to FLI Medical Directive 02/42/FFC		

Classification according to EU Medical Directive 93/42/EEC:

The anesthesia system is classified as IIb

Classification according to IEC 60529:

Ingress Protection IP21

Valid when the patient cassette is in place and the patient cassette lid s closed. Make sure any fluid has been wiped from the connections in

the vaporizer slots before connecting a vaporizer.

IP number First digit — Solids Second digit — Liquids

IP21 Protected against

solid foreign objects of

12.5 mm diameter and drop

greater

drops

Protected against

vertically falling water

Power supply

Mains power

Mains power	100–240 V, AC 50–60 Hz (without auxiliary power outlets) 100–120 V, 220–240 V, AC 50–60 Hz (with auxiliary power outlets)
Power consumption	300 VA (auxiliary power outlets not included) 1500 VA (maximum auxiliary configuration)

Battery

The state of the s	
Туре	Sealed acid-lead rechargeable
Capacity	18 Ah
Operating time	Approx. 90 minutes
Charging time	Approx. 6 hours

Auxiliary power outlets

All auxiliary power outlets are connected to an isolation transformer. Voltage depends on mains power supply.

Voltage	Type of electrical outlet	Max load total	Max load from each outlet
220-240 V	4 x IEC	• 5 A	• 5 A
	• 4 x CEE 7/3 (EU)	• 5 A	• 2 A
	• 4 x BS 1363 (UK)	• 5 A	• 2 A
100-120 V	• 4 x IEC	• 10 A	• 10 A
	• 4 x CEE 7/3 (EU)	• 10 A	• 4 A
	• 4 x BS 1363 (UK)	• 10 A	• 4 A
	 4 x NEMA 5-15R (US) 	• 10 A	• 4 A

Gas supply

All gases and an esthetic agents must conform to the European and American Pharma copeia.

Central gas

Supply pressure:	
• O ₂	• 250-600 kPa (2.5-6.0 bar, 36-87 psi)*
• Air	• 250–600 kPa (2.5–6.0 bar, 36–87 psi) [†]
• N ₂ O	• 250–600 kPa (2.5–6.0 bar, 36–87 psi)

Hospital central gas supply must be able to deliver a flow of at least 60 l/min at a supply pressure of 280 kPa (2.8 bar, 41 psi).

Connection standards	AGA DISS NIST French standard British standard	
Maximum levels	Air • H ₂ O <7 g/m ³ • Oil <0.5 mg/m ³ • Chlorine must not be detectable	O ₂ • H ₂ O <20 mg/m ³

If the compressed air is generated by a liquid ring compressor there is a potential risk of chlorine in the supplied air.

Maximum inlet gas temperature	<95°F (<35°C)
External vacuum source pressure	-0.9 to -0.6 bar (-90 to -60 kPa)

Backup gas

Cylinder connection standards	Pin index safety system (PISS)DIN
DIN connections	6, 9, 12, 13
Backup gas rack, excluding valves Size Weight	25.8" x 5.5" (655 x 140 mm) (H x \emptyset) Max 7 kg per cylinder, including gas
Cylinder configuration	Max. two cylinders and only one of each • O_2 • Air • N_2O
Cylinder pressure • O ₂ • Air • N ₂ O	Max. 20,000 kPa (200 bar, 2900 psi) Max. 20,000 kPa (200 bar, 2900 psi) Max. 8,000 kPa (80 bar, 1160 psi)
Pressure measurement	Electronically measured cylinder pressure.
Cylinder safety valve opening pressure • O ₂ • Air • N ₂ O	650 kPa (6.5 bar, 94 psi) 650 kPa (6.5 bar, 94 psi) 650 kPa (6.5 bar, 94 psi)

^{*} The auxiliary O₂ device will not meet specified performance if the supply pressure is less than 300 kPa (3 bar, 44 psi).

 $[\]dagger$ The Venturi vacuum ejector pump will not meet specified performance if the supply pressure is less than 300 kPa (3 bar, 44 psi).

Suction unit

Туре	High vacuum/high flow rate
Vacuum ejector pump – Venturi	
Compressed air consumption (Suction unit)	50-90 NI/min* at a supply pressure equivalent to patient suction supply pressure (Air)
Max free flow (suction flow)	28 NI/min
Max. vacuum (suction) ¹	-0.9 to -0.6 bar (-90 to -60 kPa), at a supply pressure equivalent to patient suction supply pressure (Air)
External vacuum source – Medical vacuum system	
External vacuum source pressure	-0.9 to -0.6 bar (-90 to -60 kPa)

External vacuum source pressure	-0.9 to -0.6 bar (-90 to -60 kPa)
---------------------------------	-----------------------------------

 $^{^{\}star}\,\text{Normal liter}\,(\text{NI})\,-\,\text{volume of gas given ambient conditions, for example current atmospheric pressure.}$

Anesthetic Gas Scavenging System (AGSS)

Туре	Passive system (including a flow indicator) integrated into the system
Scavenging flow	Minimum 25 I/min (STPD), or 10 I/min (STPD) over the set minute volume, whichever is greater
Outlet connections	 30 mm ISO taper DISS EVAC 0.5"/12.7 mm in-hose barb 1"/25 mm barb AGA EVAC WAGD-to-Vacuum connector 22 mm out. diam. connector and 22 mm int. diam. connection tube

Fresh gas flow

Gas mix	Air/O ₂ O ₂ /N ₂ O	Electronic Servo controlled Electronic Servo controlled
Fresh gas flow range	 MAN = 0.1–20 l/min AUTO = 0.1–20 l/min (FGF delivery depending on set MV) AFGO = 1.0–20 l/min 	
Fresh gas O ₂ /Air Flow (numerical/bargraph)	Selectable	
Fresh gas O ₂ /N ₂ O Flow (numerical/bargraph)	Selectable	
O ₂ concentration accuracy	y in the fresh gas:	
 Air/O₂ (21%–100%) O₂/N₂O (28%–100%) 	 Fresh gas flow 0.3–20 l/min: ±5% Fresh gas flow 0.3–20 l/min: ±5% 	 Fresh gas flow <0.3 l/min: ±20%* Fresh gas flow <0.3 l/min: ±20%[†]
Setting resolution, O ₂	1%	
Setting resolution, flow	0.1 l/min	
O ₂ Flush	 Approximately 56 I/min 2 cmH₂O expiratory resistance when APL is set to SP 	
Auxiliary O ₂		
Auxiliary O ₂ flow range	0–15 l/min [‡]	

^{*} Specification valid in typical clinical range for minimal flow anesthesia: Respiratory Rate 5-35 breaths/min, Tidal $Volume~100-700~ml,~Minute~Volume~<10~l/min,~Pressure~5-40~cmH_{2}O,~Set~O_{2}~50-100\%.$

 $[\]uparrow \text{Max. vacuum varies as a function of atmospheric pressure and supply pressure. Highest performance is obtained a supply pressure and supply pressure are supply pressure. The pressure is a supply pressure and supply pressure are supply pressure and supply pressure are supply pressure. The pressure is a supply pressure are supply pressure and supply pressure are supply pressure and supply pressure are supply pressure. The pressure are supply pressure. The pressure are supply pre$ $at sea\ level\ when\ the\ supply\ pressure\ is\ approx.\ 4\ bar.\ Performance\ decreases\ with\ increased\ altitude.$

 $[\]uparrow Specification\ valid\ in\ typical\ clinical\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ and\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ for\ minimal\ flow\ anesthesia:\ Respiratory\ Rate\ 5-35\ breaths/min,\ Tidal\ range\ flow\ range$ Volume 100–700 ml, Minute Volume <10 l/min, Pressure 5–40 cmH₂O, Set O₂ 50–100%.

 $[\]ddagger$ The apparent gas flow will increase if the ambient pressure decreases.

Breathing system

Туре	Circle system with Volume Reflector
System volume (incl. absorber, without patient tubings and manual breathing bag)	Approx. 2.8 l
Maximum volume allowed for patient tubings and optional equipment forming part of the circle system	3000 ml
The patient circuit configurations are intended to provide the following range of inspired tidal volumes	 Adult: 22 mm tubing, Tidal Volumes 100–2000 ml Infant: 15 mm tubing, Tidal Volumes 25–350 ml Infant: 10–12 mm tubing, Tidal Volumes 5–100 ml* * VC: 20–100 ml, PC: 5–100 ml
Drive gas	O_2
CO ₂ absorber	Volume disposable Approx. 0.8 I Volume reusable Approx. 0.7 I Absorbent material Sofnolime®
Patient tube connections	22/15 mm ISO cone
Type of material (breathing circuit system)	PPSU (Polyphenylsulphone)SBC (Styrene-butadiene copolymer)PP (Polypropylene)
System compliance (volume of gas lost due to internal compliance — manual mode only)	Approx. 3 ml/cmH $_2$ O , i.e. 90 ml at a pressure of 30 cmH $_2$ O
Inspiratory/expiratory flow resistance of the system (the figures here apply to the breathing tubes recommended by the manufacturer)	 10 mm breathing circuits (including Y-piece): <2.8 cmH₂O at a flow of 2.5 l/min <5.5 cmH₂O at a flow of 15 l/min 15 mm breathing circuits (including Y-piece): <1.3 cmH₂O at a flow of 2.5 l/min <2.1 cmH₂O at a flow of 30 l/min 22 mm breathing circuits (including Y-piece): <1.1 cmH₂O at a flow of 2.5 l/min <2.0 cmH₂O at a flow of 30 l/min <2.0 cmH₂O at a flow of 15 l/min <3.7 cmH₂O at a flow of 30 l/min <6.0 cmH₂O at a flow of 60 l/min
Manual ventilation	
Electronic APL valve	Spontaneous breathing (SP) and adjustable pressure up to 80 cmH ₂ O
AFGO — Additional Fresh Gas Outlet (option)	
Туре	 22 mm coaxial/15 mm conical outlet connections Pneumatic powered SW controlled (from control panel)
Emergency backup ventilation	
Emergency APL valve	$SP-80 \text{ cmH}_2O$, $SP = 2 \text{ cmH}_2O$
O ₂ emergency flow	0–10 l/min

Breathing circuits and accessories

Note that the table applies to the breathing circuits recommended by the manufacturer.

Compliance	 10 mm breathing circuits: <0.4 ml/cmH₂O 15 mm breathing circuits: <0.7 ml/cmH₂O 22 mm breathing circuits: <1.8 ml/cmH₂O
Internal volume	 10 mm breathing circuits: 0.4 l 15 mm breathing circuits: 0.7 l 22 mm breathing circuits: 1.8 l
Flow resistance in each limb including Y-piece	 10 mm breathing circuits: At 2.5 l/min: <3.0 cmH₂O/(l/s) At 15 l/min: <6.0 cmH₂O/(l/s) At 30 l/min: <10 cmH₂O/(l/s) (30 l/min not applicable for intended patient tidal volume range) 15 mm breathing circuits: At 2.5 l/min: <1.5 cmH₂O/(l/s) At 15 l/min: <1.5 cmH₂O/(l/s) At 30 l/min: <2 cmH₂O/(l/s) 22 mm breathing circuits: At 2.5 l/min: <0.5 cmH₂O/(l/s) At 15 l/min: <0.7 cmH₂O/(l/s) At 30 l/min: <1.0 cmH₂O/(l/s)
Flow resistance for angled adapter	 At 2.5 l/min: <0.2 cmH₂O/(l/s) At 15 l/min: <0.6 cmH₂O/(l/s) At 30 l/min: <1.0 cmH₂O/(l/s)
Flow resistance for 22 mm joint adapter	 At 2.5 l/min: <0.2 cmH₂O/(l/s) At 15 l/min: <0.2 cmH₂O/(l/s) At 30 l/min: <0.2 cmH₂O/(l/s)

Ventilator

Туре	Pneumatic powered Servo controlled
Patient range	Neonatal to adult
Ventilation modes	Manual/Bag Additional Fresh Gas Outlet (AFGO, option) Volume Control (VC) Pressure Control (PC, option) Pressure Support (PS, option) Pressure Regulated Volume Control (PRVC, option) Synchronized Intermittent Mandatory Ventilation (SIMV, option) Low VT ventilation (option) High performance ventilation (option)
Tidal volume range (volume controlled modes)	20–350 ml, ±10% or 10 ml, whichever is greater* 50–1600 ml, ±10% or 10 ml, whichever is greater 50–2000 ml, ±10% or 10 ml, whichever is greater [†] Note that the Flow-c delivers tidal volumes down to 5 ml when using Pressure Control
Tidal volume setting range	Infant range: • 20–350 ml, resolution 1 ml* • 50–350 ml, resolution 1 ml Adult range: • 100–1600 ml, resolution 10 ml • 100–2000 ml, resolution 10 ml
Minute volume setting range	Infant range: 0.3–20 l/min Adult range: 0.5–60 l/min
Inspiratory pressure (pressure- controlled modes)	 0-80 cmH₂O ±15% or ±2 cmH₂O, whichever is greater 0-120 cmH₂O ±15% or ±2 cmH₂O, whichever is greater[†]
Inspiratory pressure setting range	Infant range: • $0-80 \text{ cmH}_2\text{O}$, resolution $1 \text{ cmH}_2\text{O}$ Adult range: • $0-80 \text{ cmH}_2\text{O}$, resolution $1 \text{ cmH}_2\text{O}$ • $0-120 \text{ cmH}_2\text{O}$, resolution $1 \text{ cmH}_2\text{O}^{\dagger}$
Compressible volume compensation	Yes
Inspiratory flow	200 l/min (3.3 l/s)
Breathing frequency	4-100 ±1 breaths/minute
I:E (VC, PC)	1:8.3-4:1
PEEP	0-50 cmH ₂ O
Trigger	Flow/Pressure
Inspiratory pause (VC)	0 to 30% or 0–1.5 s
* O-ti I VTtil-ti itid	

 $[\]star$ Option low VT ventilation is required.

 $[\]ensuremath{^{\dagger}}$ Option high performance ventilation is required.

Respiratory monitoring

Administered breaths	1–100 ±1 breaths/minute
Loops	Flow – Volume Volume – Pressure
Lung characteristics	Airway resistance (Rdyn) Compliance (Cdyn) Elastance (Edyn)
Inspiratory minute volume	0.3-60 l/min
Accuracy insp. minute volume	±15% or ±15 ml multiplied by the breathing frequency, whichever is greater
Expiratory minute volume	0.3-60 l/min
Accuracy exp. minute volume	±15% or ±10 ml multiplied by the breathing frequency, whichever is greater
Inspiratory tidal volume	5–2000 ml
Accuracy insp. tidal volume	±4 ml (5–20 ml range)* ±15% or 15 ml, whichever is greater (20–2000 ml range)
	* Accuracy valid for O₂/Air gas mix, O₂ concentration at 60%, RR at 30 and I:E ≥1:2.
Expiratory tidal volume	5–2000 ml
Accuracy exp. tidal volume	+7/-4 ml (5–20 ml range) * ±15% or 10 ml, whichever is greater (20–2000 ml range)
	* Accuracy valid for O_2/Air gas mix, O_2 concentration at 60%, RR at 30 and I:E \ge 1:2.
Mean airway pressure	$0-100 \text{ cmH}_2\text{O}$
Peak airway pressure	0–140 cmH ₂ O
End expiratory airway pressure	$-40-100 \text{ cmH}_2\text{O}$
Airway pressure	-30–140 cmH ₂ O
Airway pressure accuracy (applicable to all pressure measurements)	±5% or ±2 cmH ₂ O, whichever is greater

Alarms

Expiratory minute volume: high	0.5–60 l/min
Expiratory Minute Volume: low	0.01–40 l/min
Excessive leakage	The difference between the maximum and minimum pressures during inspiration is too low
Airway pressure: high	$10-120 \text{ cmH}_2\text{O}$
Continuous APL pressure (manual mode only)	Activated when the measured airway pressure exceeds predefined values for more than 15 seconds. Predefined values depend on current APL setting.
High continuous pressure (automatic mode only)	Airway pressure is constant above set PEEP level +15 cmH ₂ O more than 15 seconds
Negative airway pressure	Measured airway pressure is below -10 cm $\rm H_2O$ for more than one second
Regulated Pressure Limited (PRVC mode only)	Permissible pressure limits pre-set tidal volume
PEEP: high	0–55 cmH ₂ O
PEEP: low	0-47 cmH ₂ O
Respiratory Rate: high	1–140 B/min and OFF
Respiratory rate: low	1–140 B/min and OFF
Apnea	5–45 s and OFF
Long apnea (manual mode only)	Infant: No breath detection for up to 60 s Adult: No breath detection for up to 120 s
Check breathing circuit	Activated when inspiratory and expiratory pressures fail to meet preset requirements because of blocked or disconnected tubing
Limited battery capacity	Less than 18 minutes left of battery operation
No battery capacity	Less than 3 minutes left of battery operation
Water trap missing/Replace water trap Gas alarms	The gas analyzer has detected that a water trap replacement is needed
FiO ₂ : high	23–99% and OFF
FiO ₂ : low	18–99%
EtO ₂ : high	13–99% and OFF
EtO ₂ : low	10-99% and OFF
FiCO ₂ : high	0.1–10%
EtCO ₂ : high	0.1–10%
EtCO ₂ : low	0.1–9.9% and OFF
FiAA: high	0.1–5.0% and OFF (ISO)0.1–8.0% and OFF (SEV)0.1–18% and OFF (DES)
FiAA: low	0.1–5.0% and OFF (ISO)0.1–8.0% and OFF (SEV)0.1–18% and OFF (DES)
EtAA: high	0.1–5.0% and OFF (ISO)0.1–8.0% and OFF (SEV)0.1–18% and OFF (DES)

Alarms (continued)

EtAA: Low	0.1–4.0% and OFF (ISO)0.1–6.0% and OFF (SEV)0.1–12% and OFF (DES)
Agent mixture: MAC >3	The MAC $_{40}$ of the secondary agent is \geq 0.6 and the total MAC $_{40}$ value is \geq 3
Agent mixture	The second agent is MAC ≥0.6 and the total MAC value is <3
High continuous MAC	Measured MAC exceeds time limit: • MAC >2.2; from starting a new case, until 15 minutes after the first vaporizer activation. • MAC >1.8 otherwise
FiN₂O: high	Inspiratory N₂O gas supply >80%
Occlusion in sampling line	Detected occlusion reported from Y-piece gas analyzer

Vaporizer

Active vaporizers slots	1		
Agents	Isoflurane, Sevoflurane and Desflurane		
Туре	Electronic injector		
Weight (full)	Approx. 7.1 lbs. (3.2 kg)		
Dimensions	2.8" x 8.5" x 7.0" (70 x 215 x 178 mm)		
Agent capacity	300 ml		
Residual capacity	30 ml (triggering the low level	alarm)	
Setting range	Isoflurane Sevoflurane Desflurane	0, 0.3–5%, OFF 0, 0.3–8%, OFF 0, 1.0–18%, OFF	
Accuracy	±15% of set value or ±5% of maximum possible user setting (whichever is greater)		
Filling system	Isoflurane Sevoflurane Desflurane	 Maquet filling adapter Quik Fil, Maquet filling adapter and SAFE-T-SEAL filling adapter attached to anesthetic agent bottle SAFE-FIL 	
Emptying system	Maquet drain adapter for SAFE-T-SEAL vaporizer		
Vaporizer filling speed	Approx. 4 ml/s		
Tank liquid level	Optical and electronic		

Gas analyzer

Measuring technology	O ₂ Agents, CO ₂ , N ₂ O	Paramagnetic sensor IR sensor
Warm-up time	ISO standard accuracy Full accuracy	Within 60 s Within 10 minutes
Sampling flow and tolerance	225 ml/min ±10% (Return to circui	t), BTPS condition
Sampling line	Length: 2.0 m 2.5 m 3.5 m 4.5 m	Inner diameter: 1.3 mm 1.5 mm 1.5 mm 1.5 mm
Measured parameters		
Resp. rate	2–100 breaths/minute	
Б		

Resp. rate	2–100 breath	s/minute		
Respiration rate measurement accuracy	<60 breaths/minute >60 breaths/minute		±1 breath/minute Unspecified	
Inspiratory and End-Tidal O_2 Concentration	Yes			
Inspiratory and End-Tidal CO₂concentration	Yes			
Inspiratory and End-Tidal N ₂ O concentration	Yes			
MAC Y (age dependent)	Yes			
MAC Brain (age dependent)	Yes			
Inspiratory and End-Tidal agent concentration	Yes			
Gas measurement accuracy	Gas conc.	Accuracy [%ABS]	Interference	[%ABS]
O ₂	0–25% 25–80% 80–100%	±1 ±2 ±3	N ₂ O CO ₂ Any agent	0.2 0.2 1.0
N ₂ O	0–20% 0–40% 40–80%	±2 ±3 ±5	CO ₂ O ₂ Any agent	0.1 0.1 0.1
CO ₂	0–1% 1–5% 5–7% 7–10%	±0.3 ±0.2 ±0.3 ±0.5 Unspecified	N ₂ O O ₂ Any agent	0.1 0.1 0.3
Isoflurane	0–1% 1–5% >5%	±0.15 ±0.2 Unspecified	CO_2 N_2O O_2 2nd agent	0 0.1 0.1 0.2
Sevoflurane	0–1% 1–5% 5–8% >8%	±0.15 ±0.2 ±0.4 Unspecified	CO_2 N_2O O_2 2nd agent	0 0.1 0.1 0.2
Desflurane	0–1% 1–5% 5–10% 10–15% 15–18% >18%	±0.15 ±0.2 ±0.4 ±0.6 ±1.0 Unspecified	CO ₂ N ₂ O O ₂ 2nd agent	0 0.1 0.1 0.2

Gas analyzer (continued)

Drift of measurement	The accuracy includes stability and effects of device drift
accuracy	during operation between calibrations.

- The respiration rate limit for accurately measured end-tidal values is <60 breaths/minute for I:E = 1:1, <40 breaths/minute for I:E = 1:2 and <30 breaths/minute for I:E = 1:3.
- The accuracy of the gas measurements may be affected if the Ethanol concentration is higher than 0.1%, the Methane concentration is higher than 1% or the Acetone concentration is higher than 1%.
- The partial pressure and the percentage volume of CO₂, N₂O, O₂ and anesthetic agent depend on the amount of water vapor in the breathing gas. A partial H₂O pressure of 11 cmH₂O is automatically compensated for by the analyzer. Higher H2O partial pressures will further dilute the gas sample; at 30 cmH₂O the general error of all measured gases is -2%.

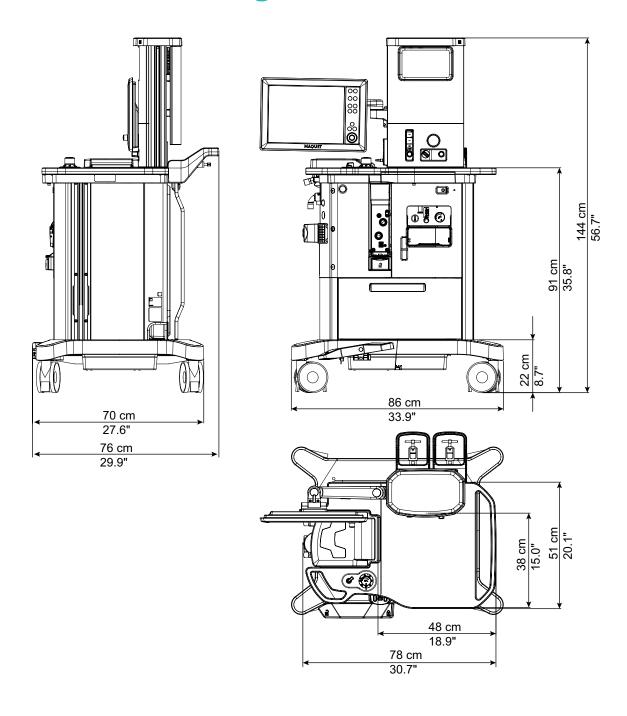
External communication

	Quantity	Туре	Description
Serial ports	2	RS232	FCI (Flow Communication Interface) protocol
USB	2	USB 1.1	One port for communicationOne port for power supply
Video out	1	VGA	Interface for slave monitor
Ethernet	1	RJ45	Network connection for use with remote service

Ordering information

Flow-c Anesthesia Machine and accessories: See separate information in "System flowchart, Flow-c".

Dimensional drawings



Notes



Getinge is a registered trademark of Getinge AB, its subsidiaries, or affiliates in the United States or other countries

• Maquet Flow-i is a trademark of Maquet Critical Care AB. • Sofnolime is a trademark of Molecular Products Group. •

Copyright 2020 Getinge AB or its subsidiaries or affiliates • All rights reserved • \(\Delta \) CAUTION: Federal (US) law restricts this device to sale by or on the order of a physician. Refer to Instructions for Use for current indications, warnings, contraindications, and precautions.

 $\textbf{Sales Office} \cdot \text{Getinge} \cdot 1 \ \text{Geoffrey Way} \cdot \text{Wayne, NJ 07470} \cdot \text{USA} \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Maquet Critical Care AB} \cdot \text{Röntgenvägen 2 SE-171 54 Solna} \cdot \text{Sweden} \cdot + 46 \ (0) 10 \ 335 \ 73 \ 00 \\ \textbf{Manufacturer} \cdot \text{Manufacturer} \cdot \text{Manufa$